

# **5S For the Food Industry**

FS001

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A single method of determining an organisation's approach to its business is to evaluate its workplace organisation capability and visual management standards. The three main controls in any organization are its People, Plant and Premises. 5S engages people throughout the use of standards and discipline. 5S is not just about housekeeping but concentrates on maintaining the standards and discipline to manage the food manufacturing environment by upholding and showing respect for the workplace.

Food Business Operators (FBOs) in Ireland have HACCP in place for years yet the workplace may not be as tidy or organised as it should be. This course is designed to explain how the 5S philosophy and HACCP can be integrated to design a practical, logical management system that ensures a controlled best practice work environment where product safety and consumer protection are always core. Visualisation has always been a key principle in 5S yet this idea is more challenging when it comes to Food Safety microbiological hazards. This course will explain how visualization can be utilized when it comes to controlling the group of hazards that exist in the food industry.

55	Food Safety Controls	PRPs	
		(ISO 22002)	
1) Sort	Internal design	(b)	
	Measures to prevention cross contamination – zoning	(g)	
2) Straighten	Management of Purchased material	(f)	
	Waste Management	(d)	
	Zoning	(g) Rectangular Snip	
	Cleaning & Sanitising	(h)	
3) Shine	External and Internal design	(a) &(b)	
	Waste Management	(d)	
	Cleaning & Sanitising	(h)	
4) <u>Standardise</u>	Management of Purchase Material	(f)	
	Zoning / dedicated tools	ר ר	
	Manual intervention procedures	⊨ (g)	
	Standardised SOPs		
5) Sustain	Validation & Verification	Internal Audit of	
	Review	PRPs	

The key to 5S working in a Food environment is to understand how the 5s are similar to many of the key concepts of HACCP / Food Safety Management Systems:

# **Duration & Price**

Duration: 1 day Delivery mode: This programme is available In-Company

## **Dates & Locations**

In-Company training programmes are customised for your organisations specific needs. Most In-Company training is now delivered virtually.

## **In-Company Training**

Please <u>contact us</u> for more information on our In-Company training options

#### What's covered?

- History & Background of 5S
- Visualisation of 5S
- 5S & HACCP
- 5S Controls Vs PRP Controls
- Benefits of 5S Workplace Organisation
- Sort (Seiri)- Sort out & separate what is needed Workshop 1
- Straighten (Set In Order -Seiton) Arrange items that are needed Workshop 2
- Shine (Seiso)- Clean the Workplace Workshop 3
- Standardize (Seiketsu) Ensure standardized procedure Workshop 4
- Sustain (Shitsuke) Maintain standard and improve Workshop 5

#### Who should participate?

- Plant Management
- Production Supervisors / Team Leaders
- Maintenance Personnel
- Quality / Technical Personnel
- Food Safety Team Leader
- Continuous Improvement Personnel

## What will I learn?

Participants achieve the following learning outcomes from the programme;

- Understand the basic principles of 5S
- Understand how 5S and HACCP can be integrated
- Understand how existing PRPs can be the foundation of successful 5S implementation
- Understand how visualization can be used as a tool for continuous improvement
- Understand how to plan the implementation of 5S

# How do we train and support you?

#### **In-House Courses**

For In-House courses, the tutor will contact you in advance to discuss the course programme in more detail in order to tailor it specifically for your organisation.

#### **Course Manual**

Delegates will receive a very comprehensive course manual.

# **Tutors**



**Brian Robinson** View Profile



Joan Brien View Profile



**Denis Kiely** View Profile

## What Our Learners Say

We believe in excellence through transparency and continuous improvement. That's why we invite all our delegates to share their experiences on <u>CourseCheck.com</u>, an independent platform dedicated to genuine, unfiltered feedback. Learner insights help us not only to enhance our training programmes but also empower potential learners to make informed decisions. Click on the link below to read firsthand experiences and testimonials from past learners.



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